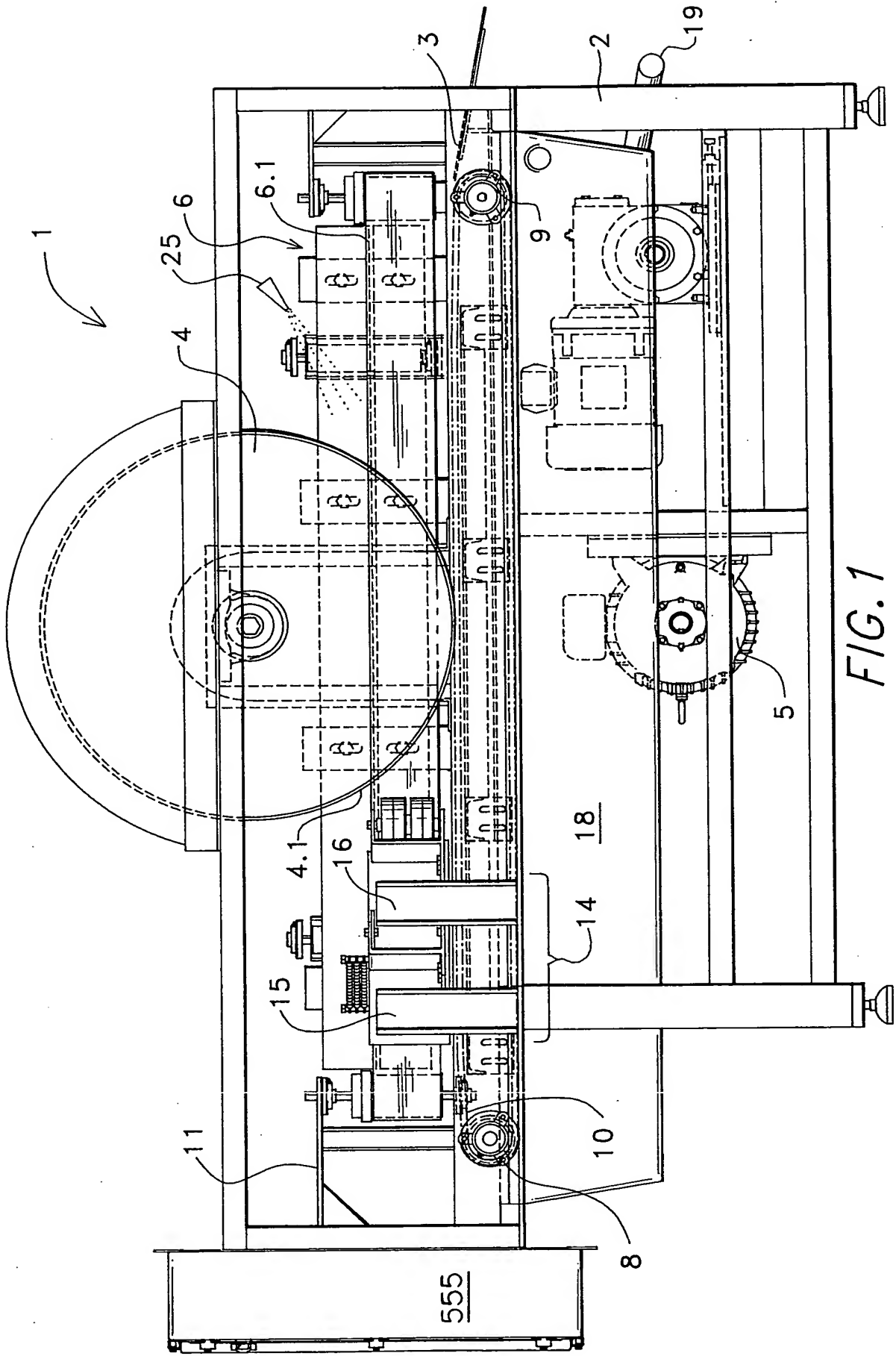
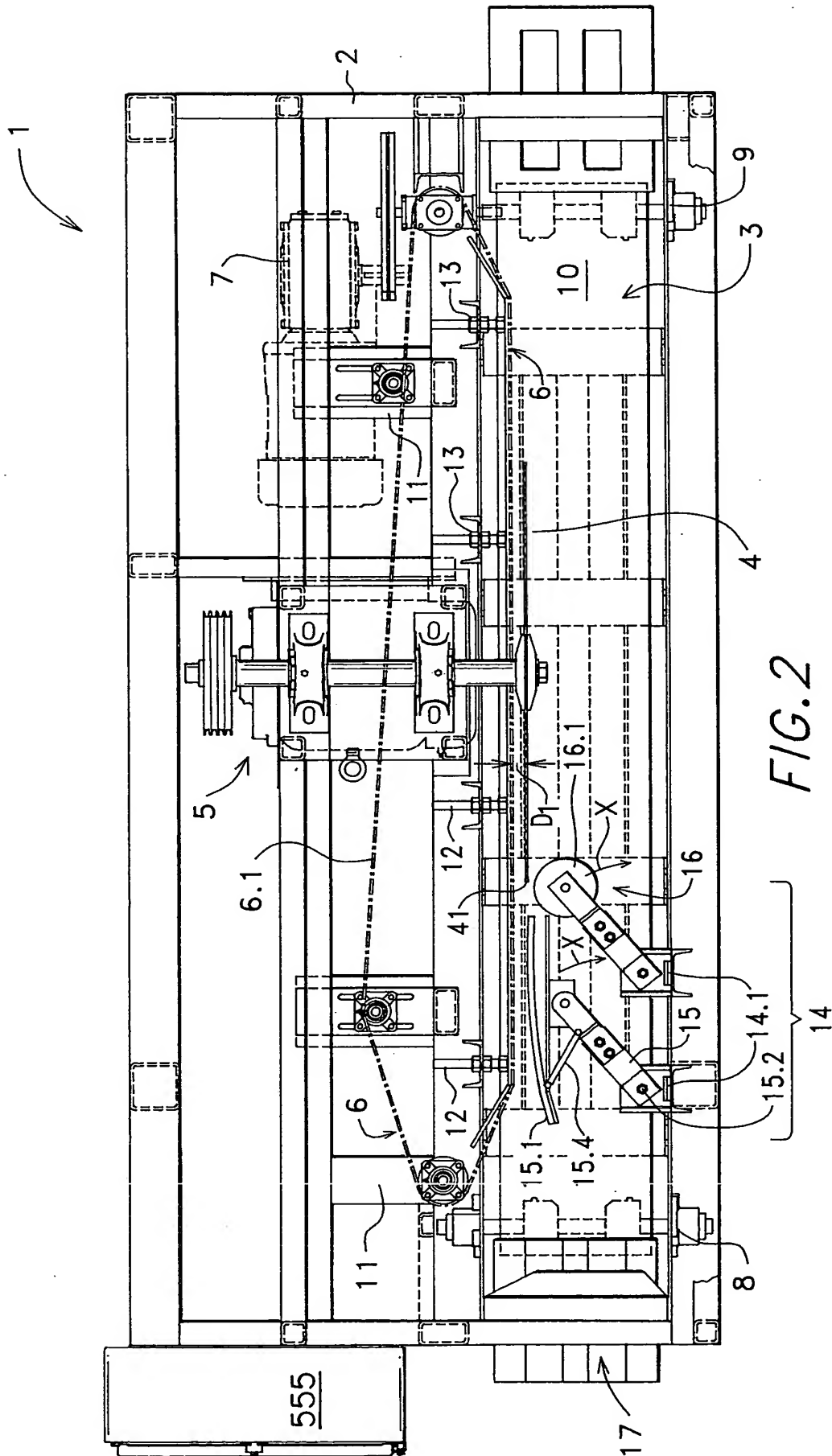


1/20



2/20



3/20

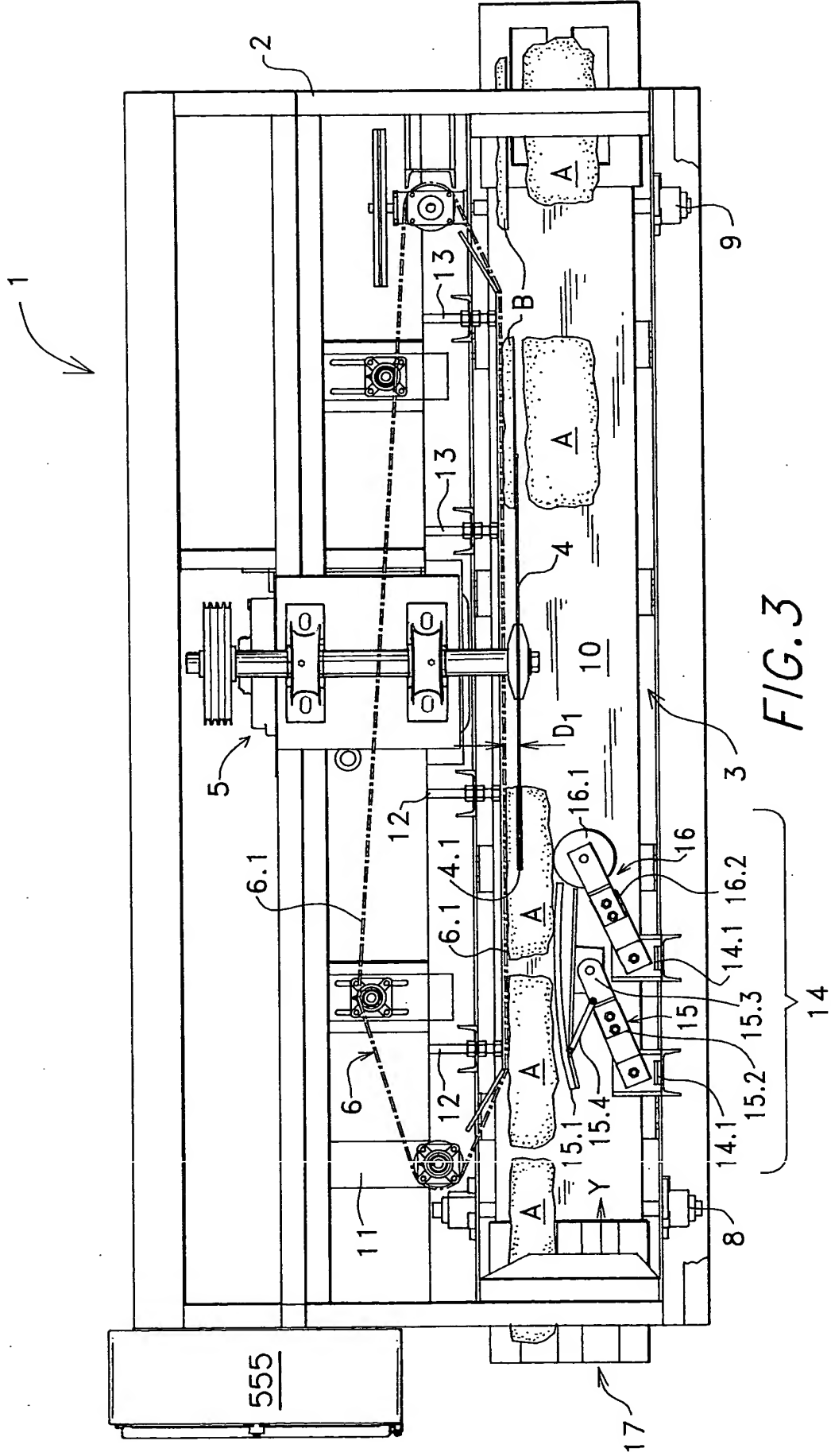
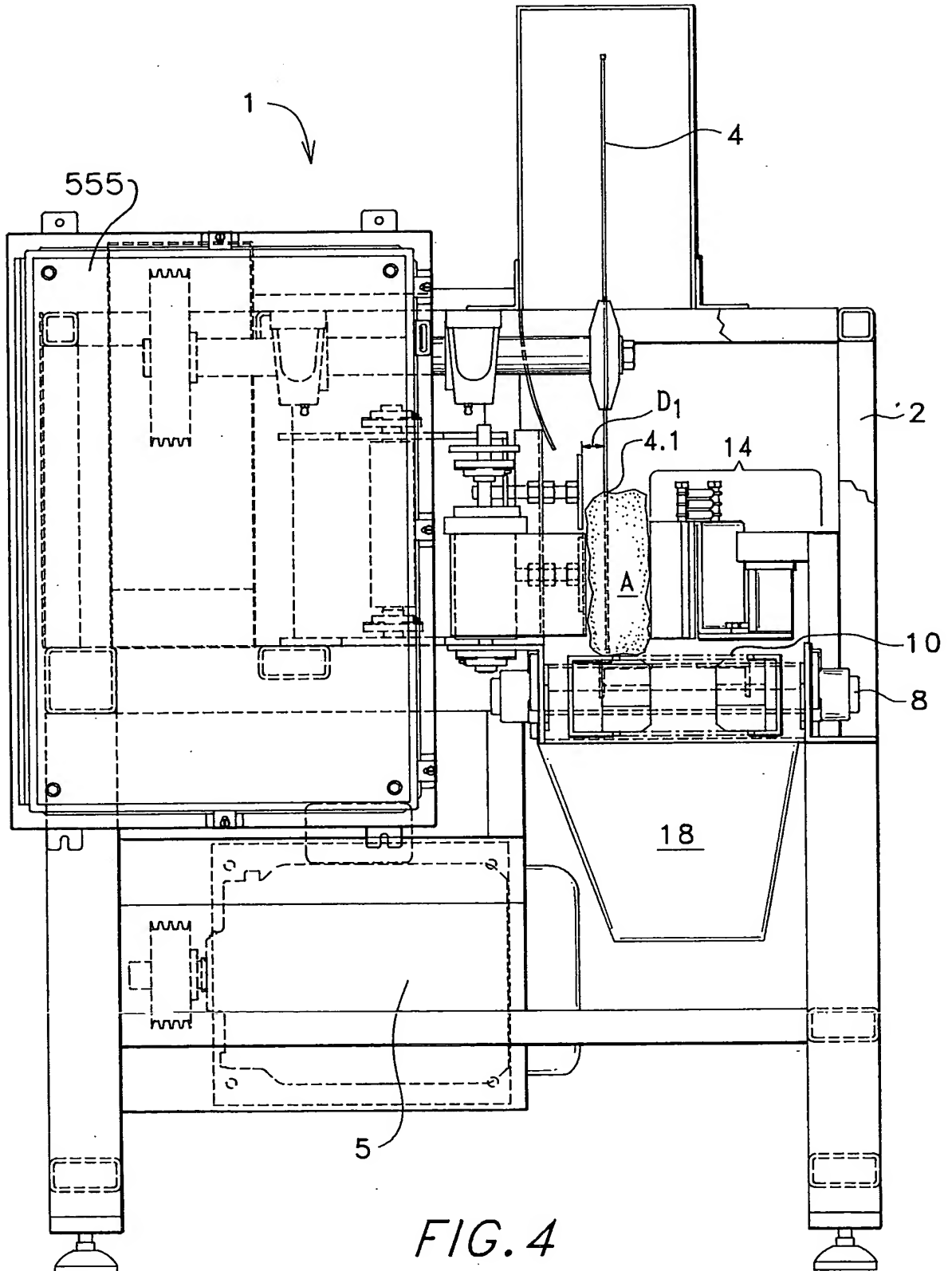


FIG. 3

4/20



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5/20

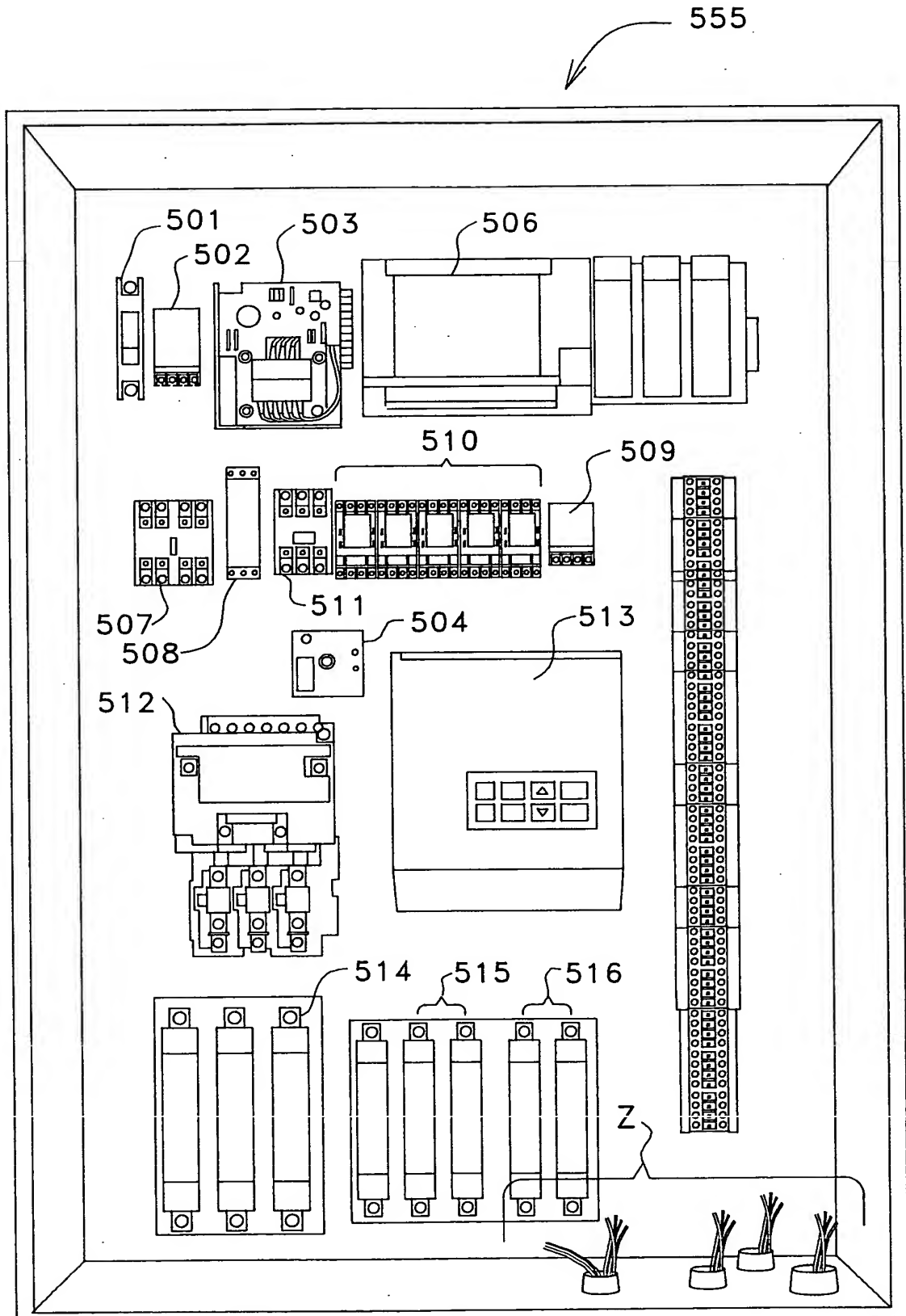


FIG. 5

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6/20

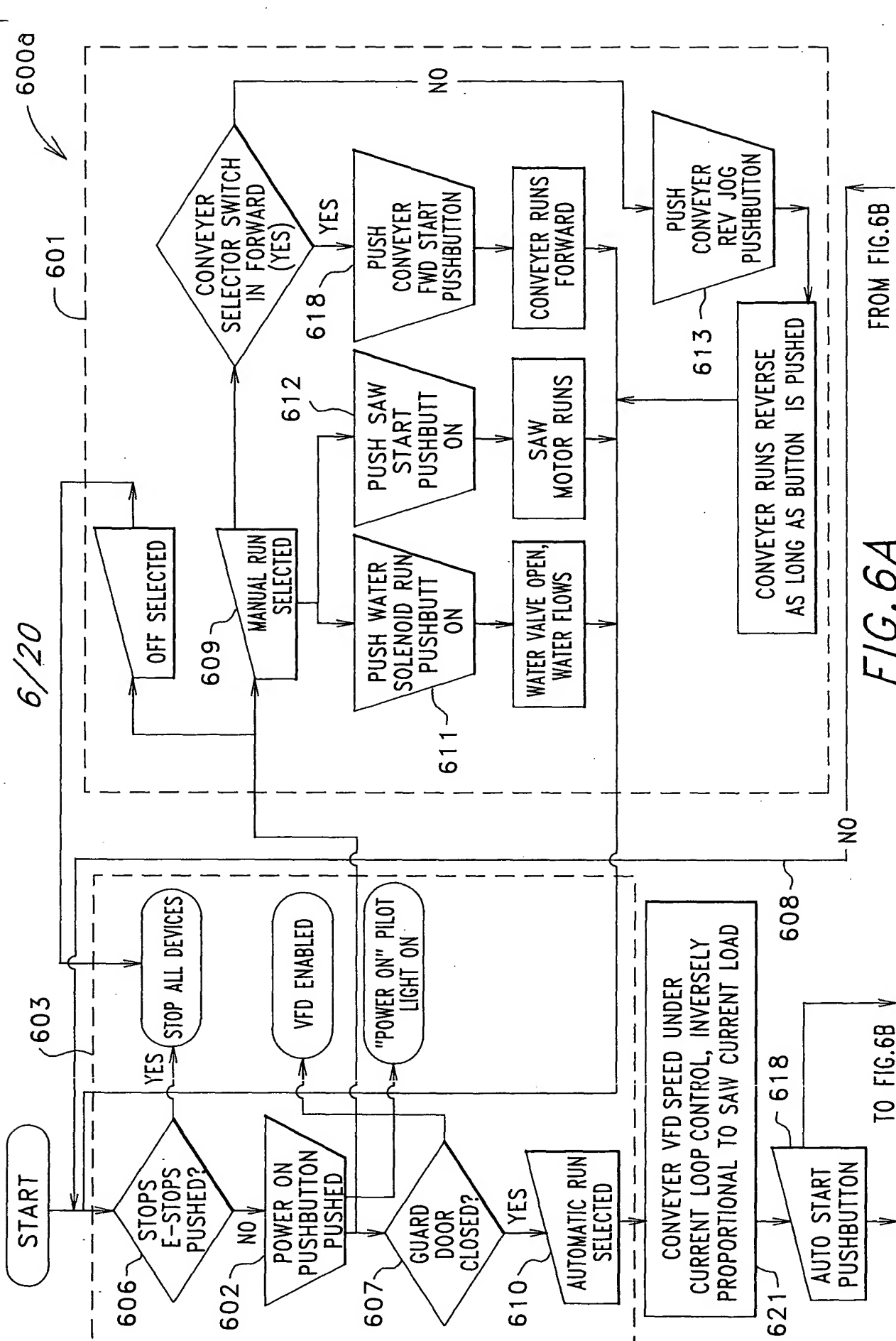


FIG. 6A

FROM FIG. 6B

TO FIG. 6B

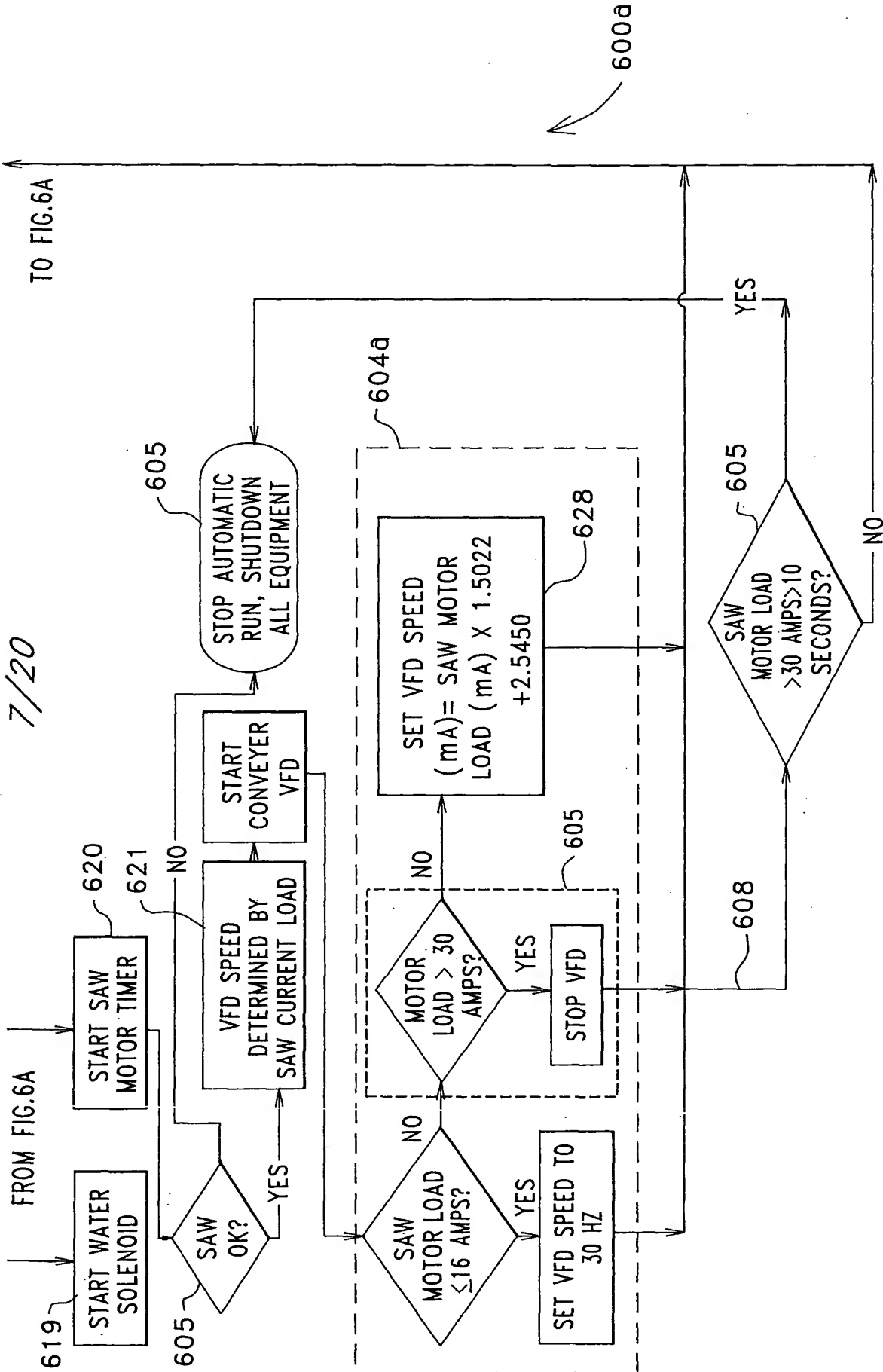
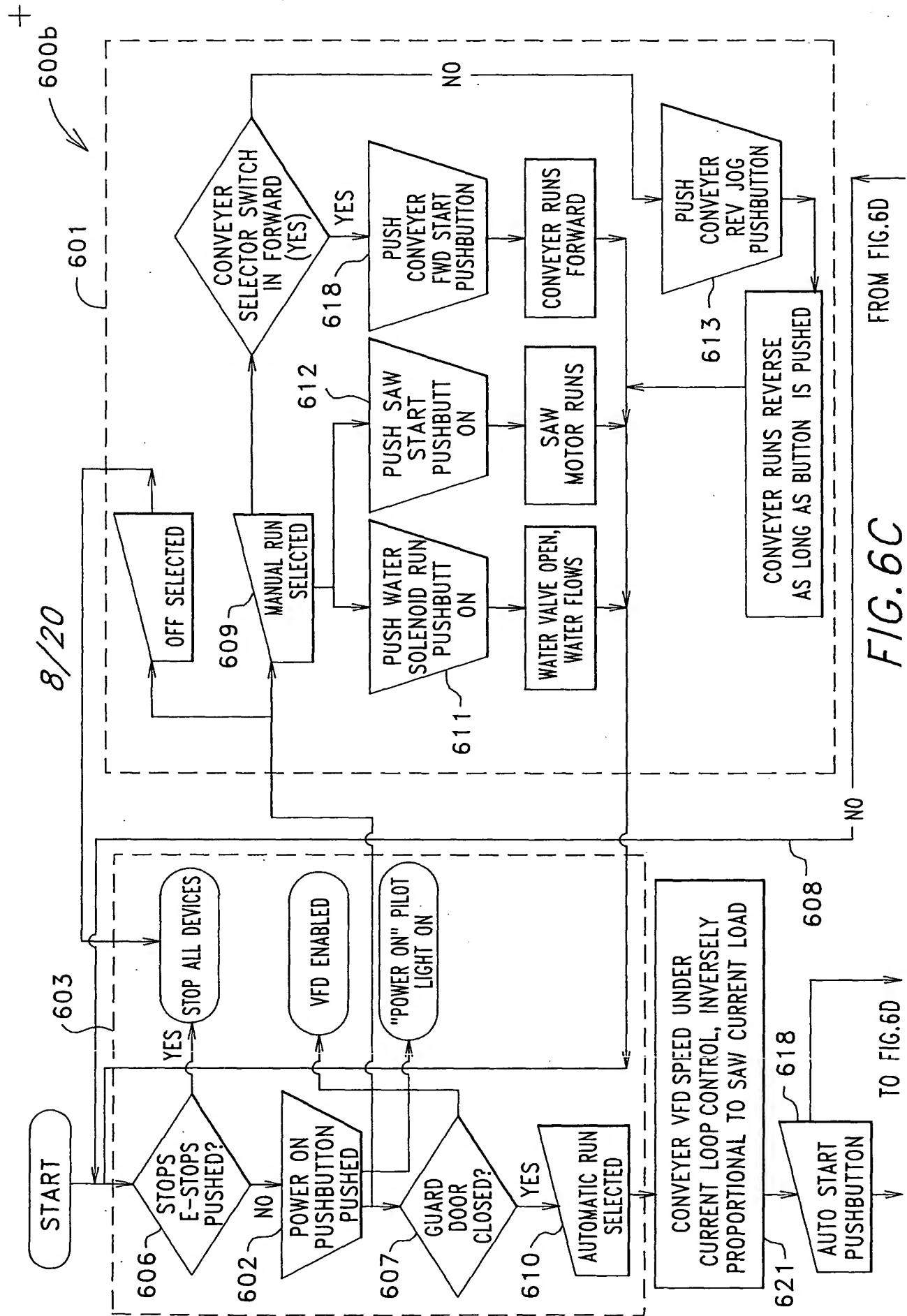


FIG. 6B





9/20

809



FIG. 6D

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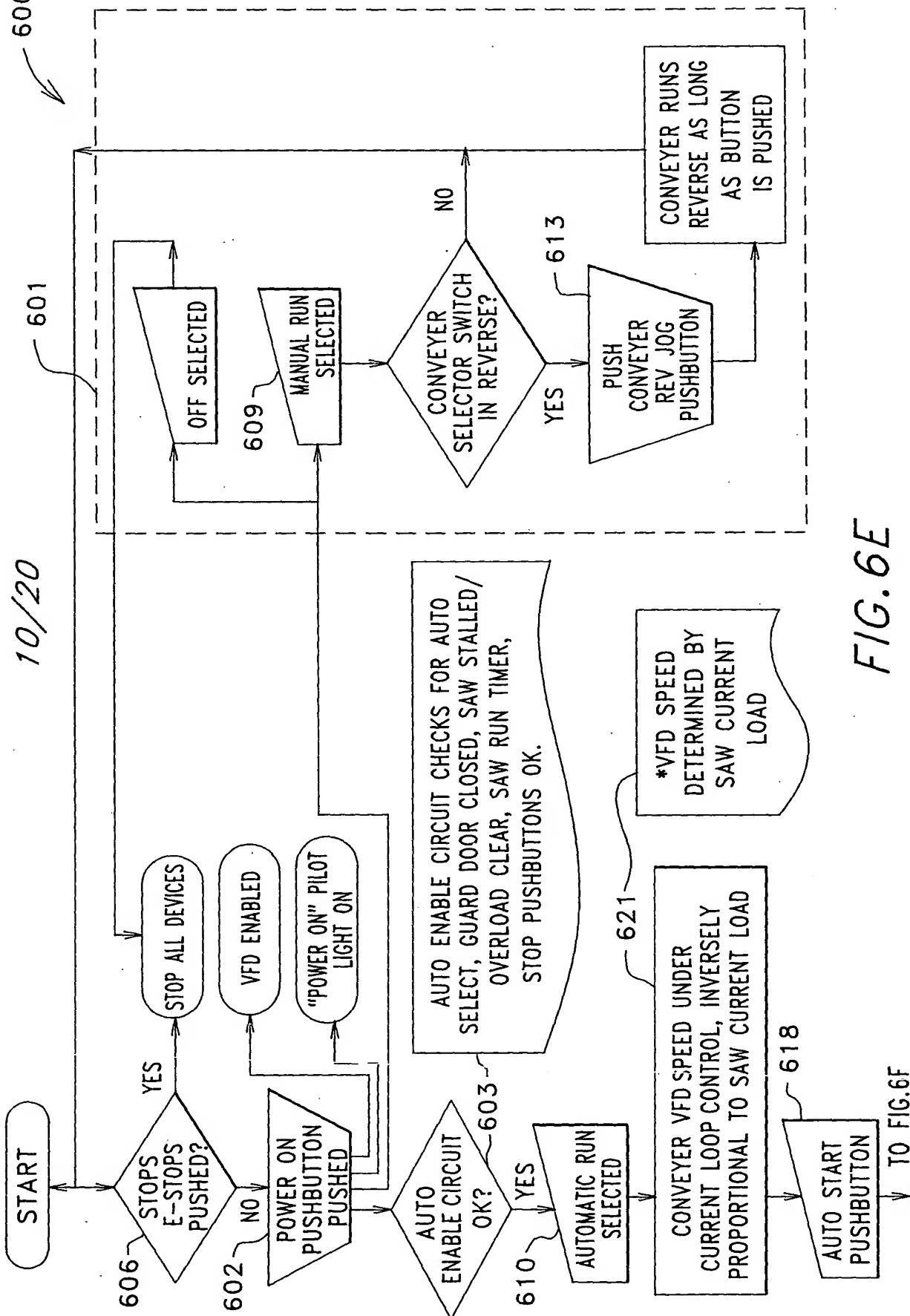


FIG. 6E

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12/20

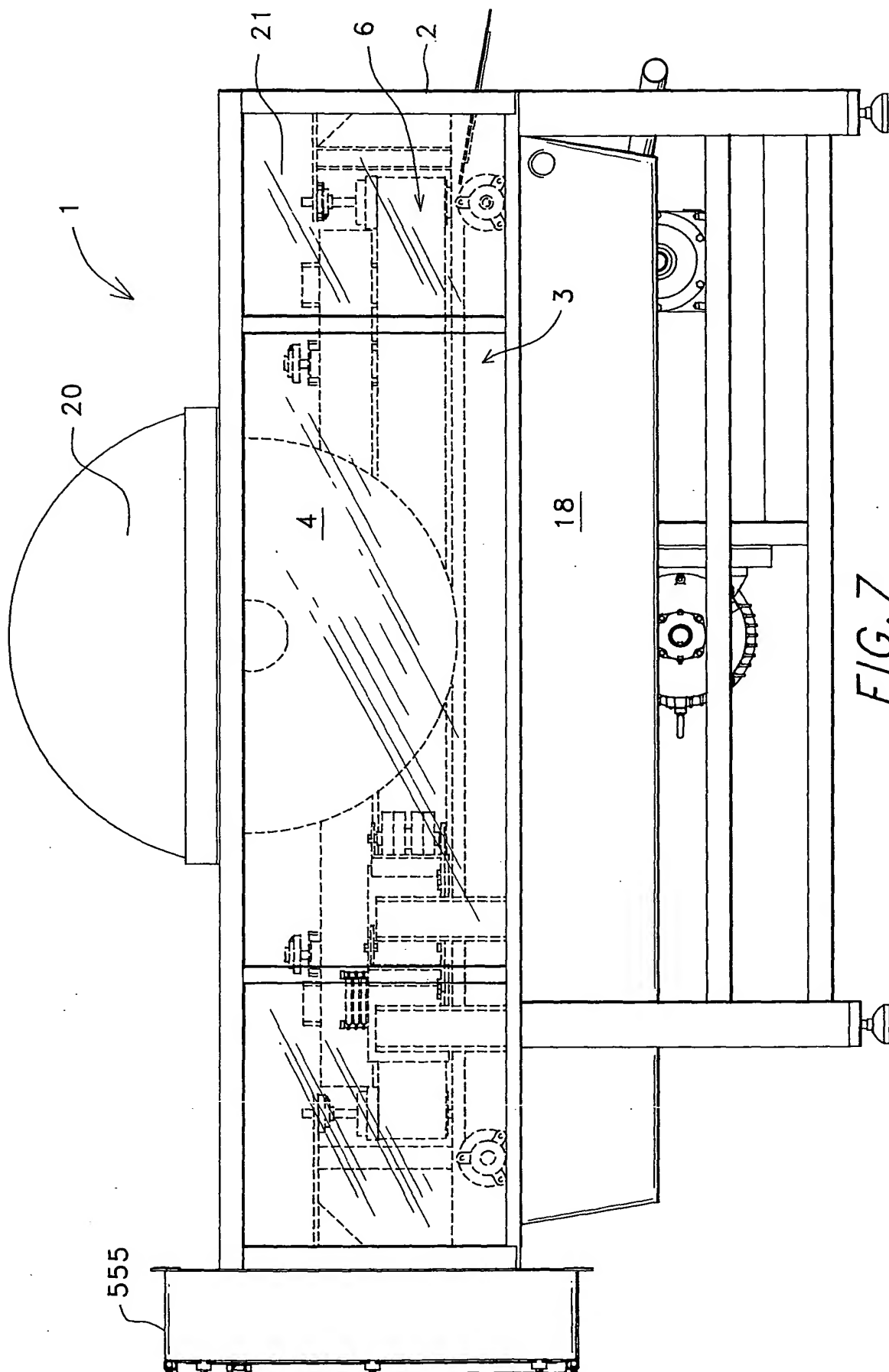
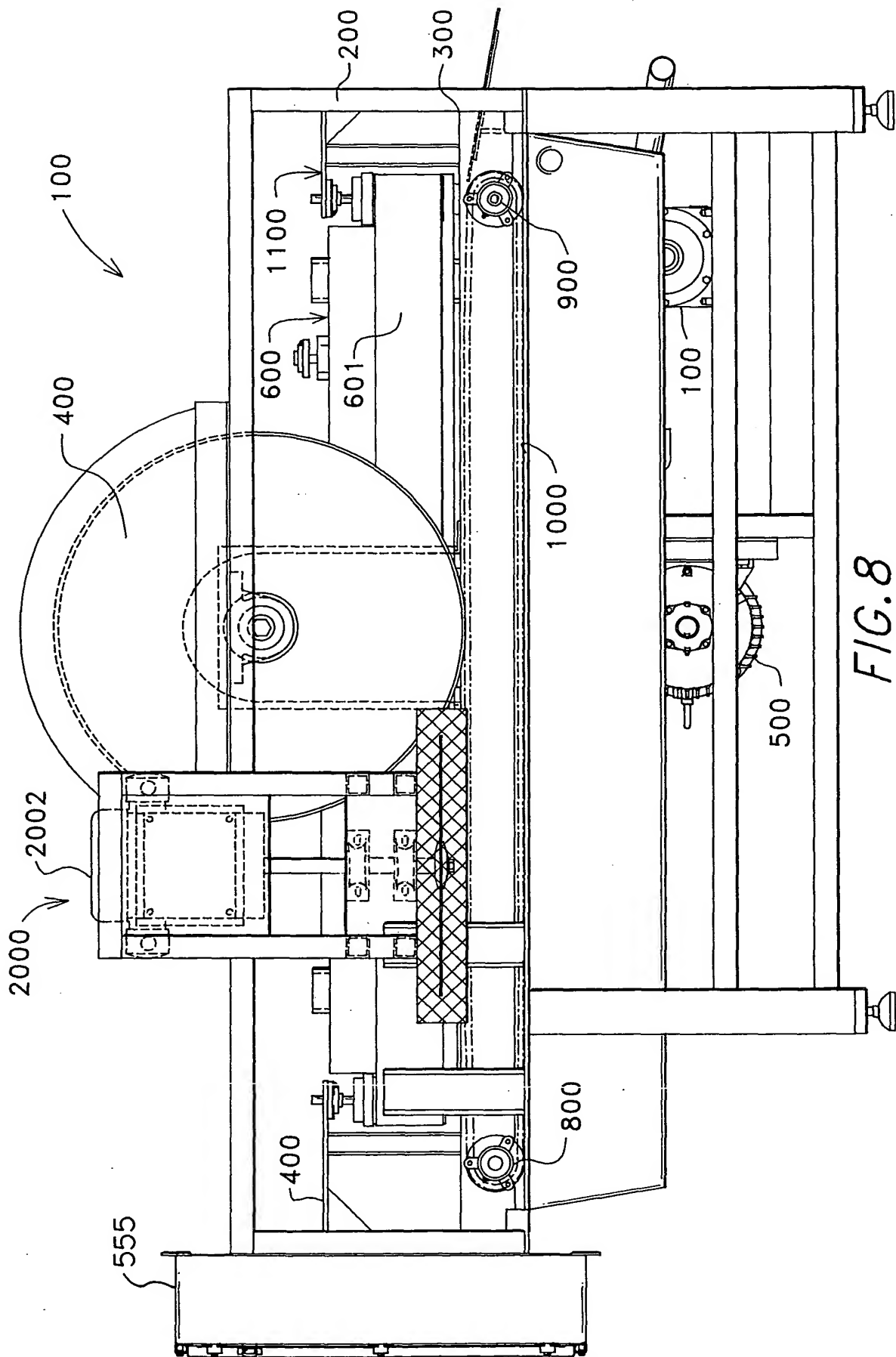
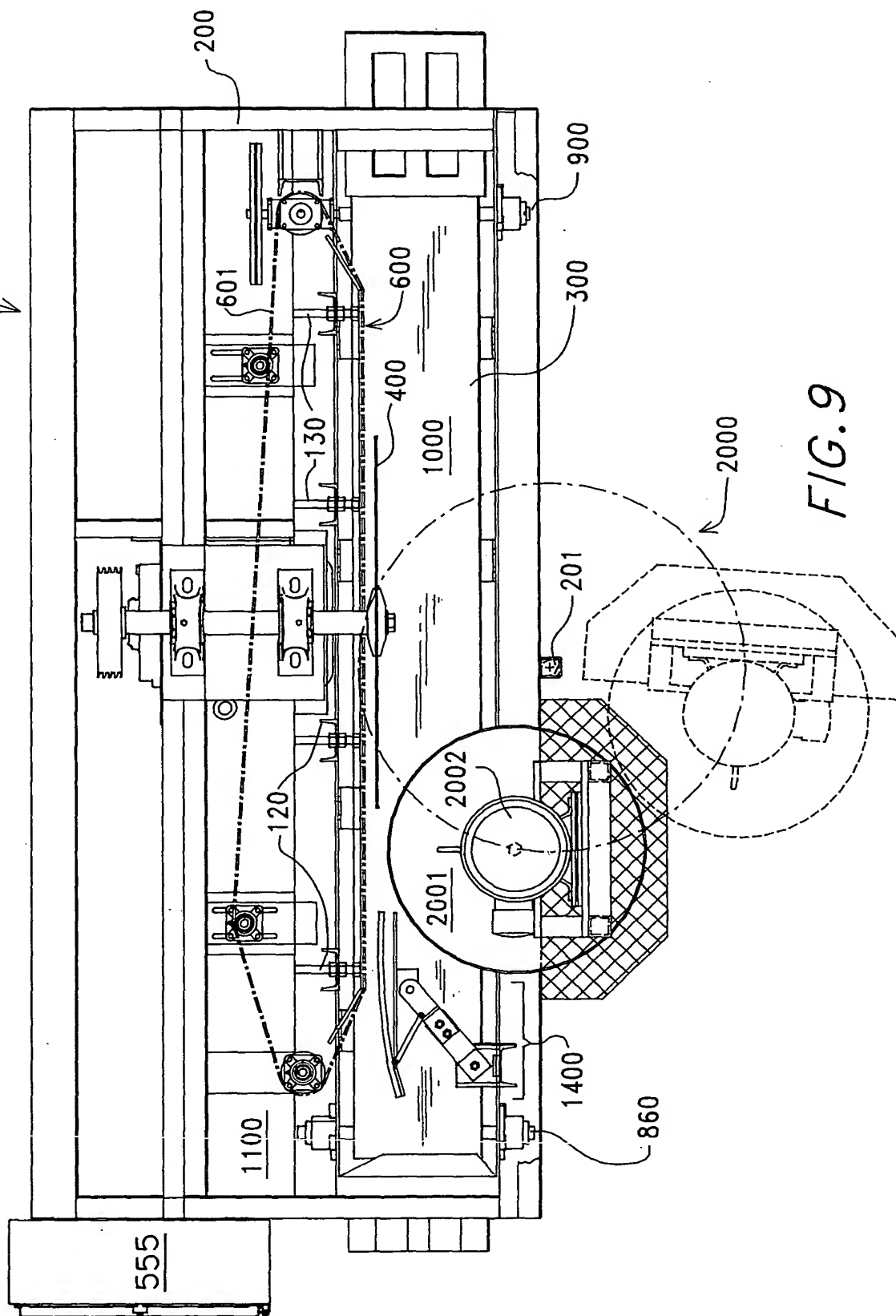


FIG. 7

13/20



14/20



15/20

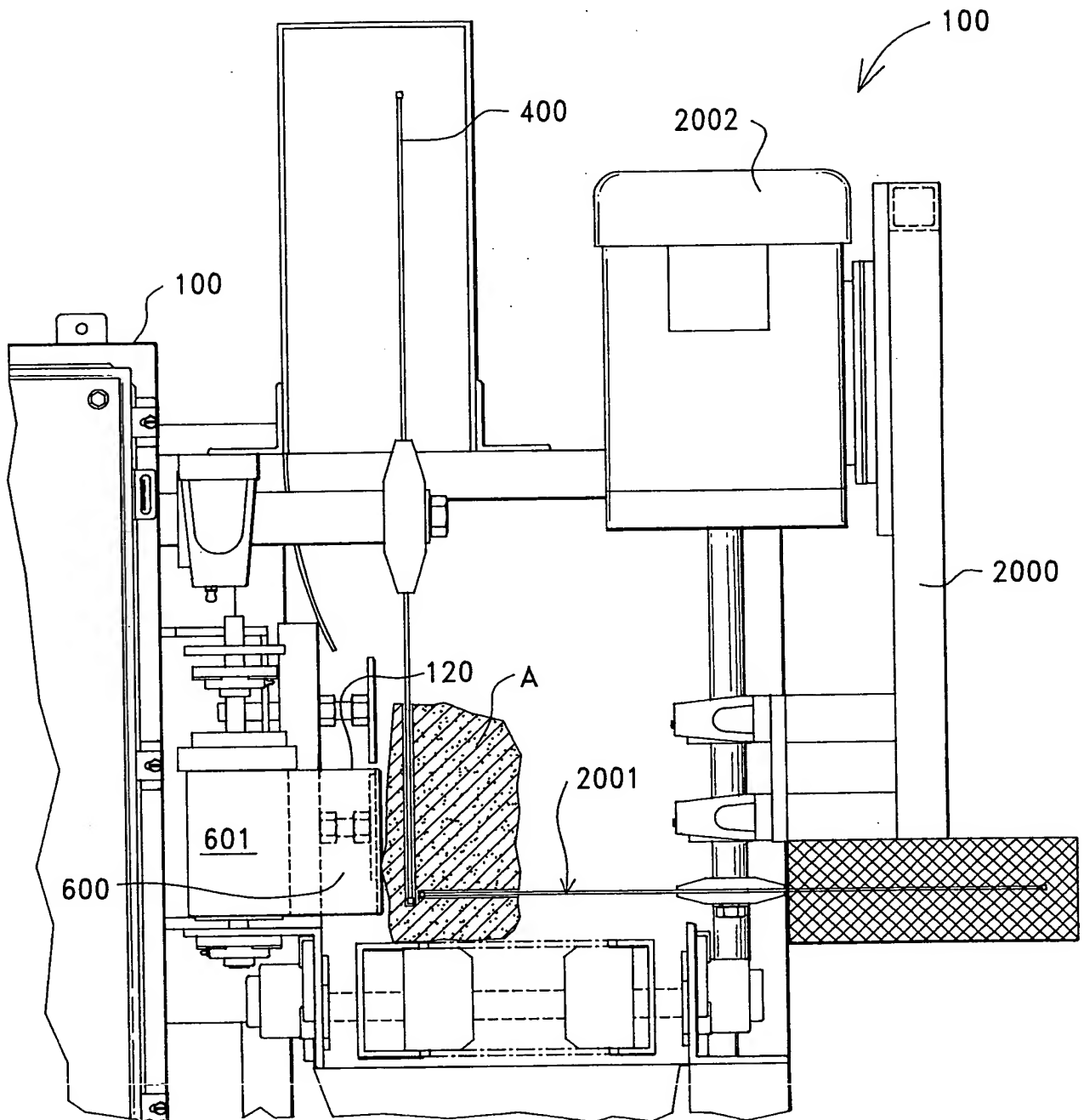


FIG. 10

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16/20

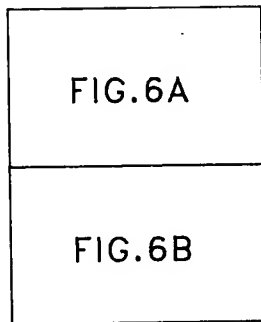


FIG. 6G

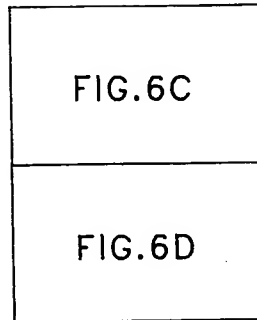


FIG. 6H

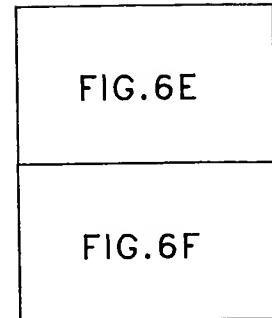


FIG. 6I

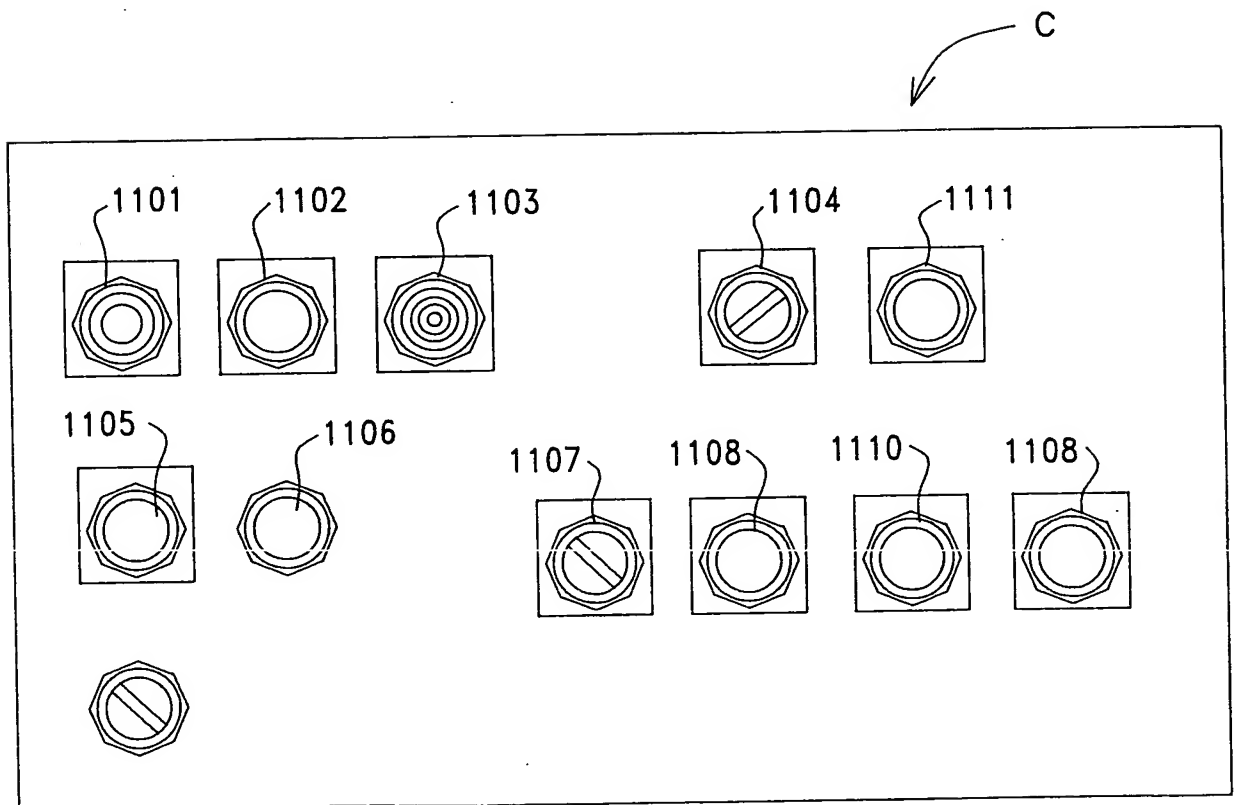
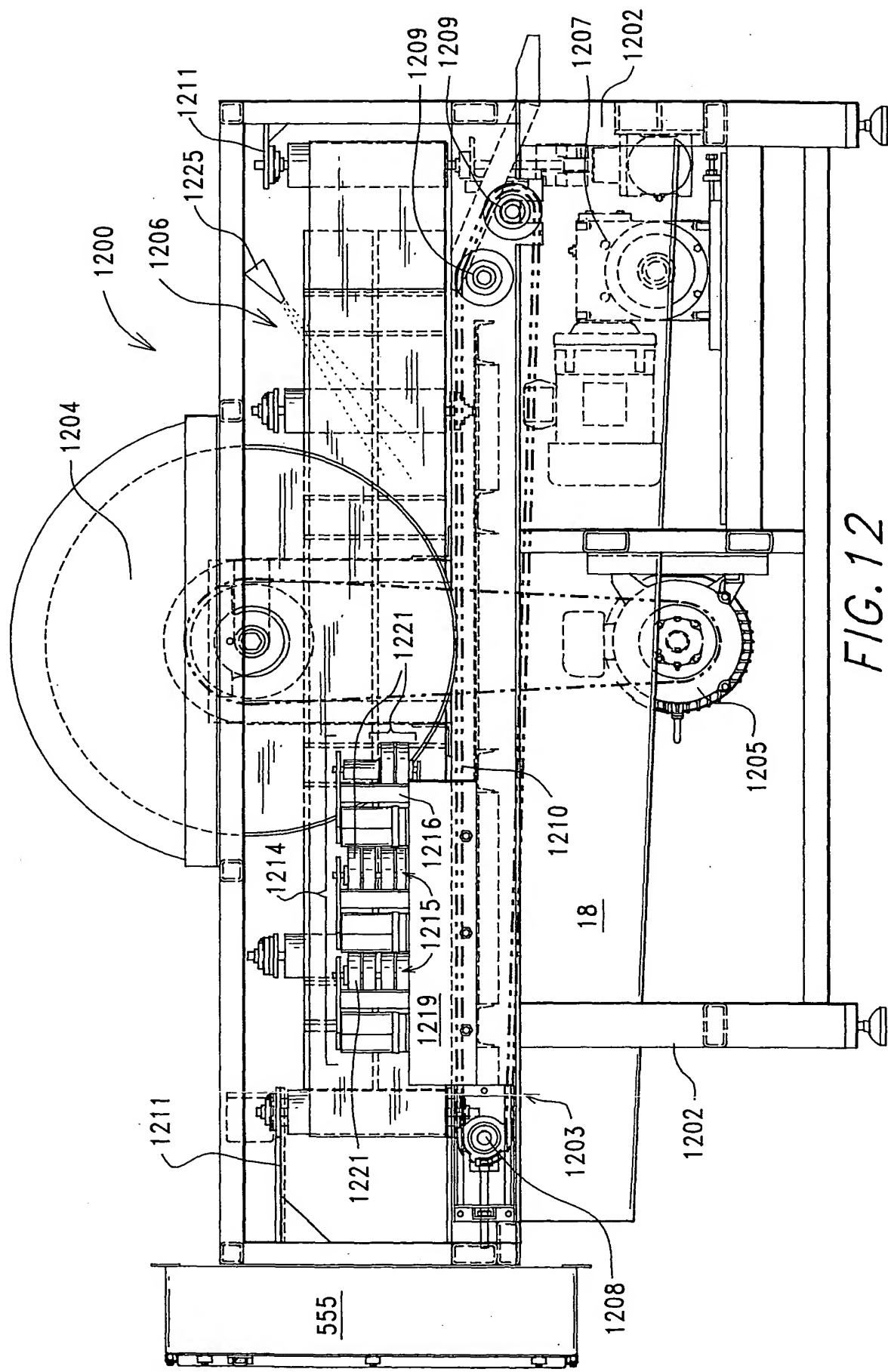


FIG. 11

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17/20



18/20

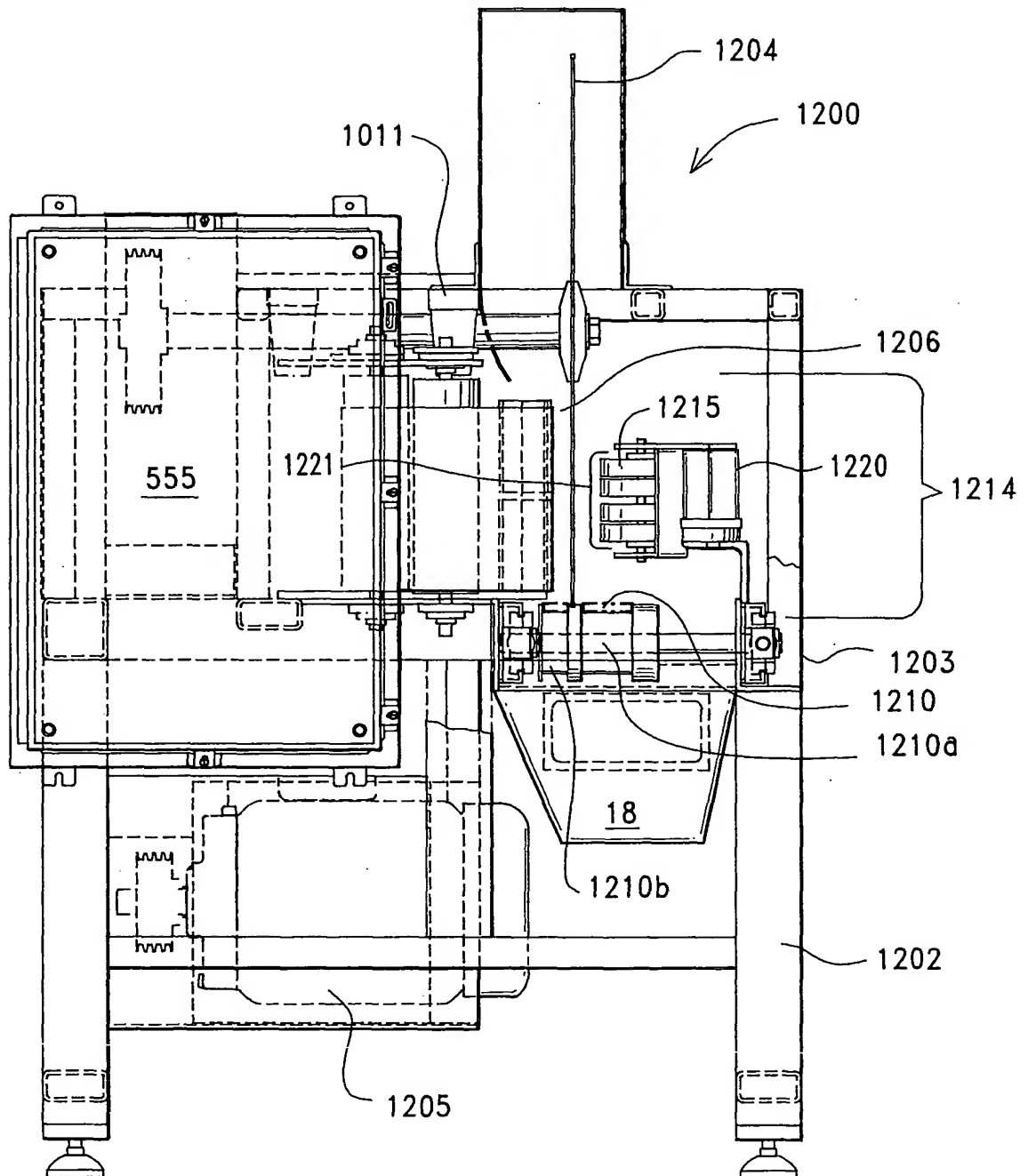
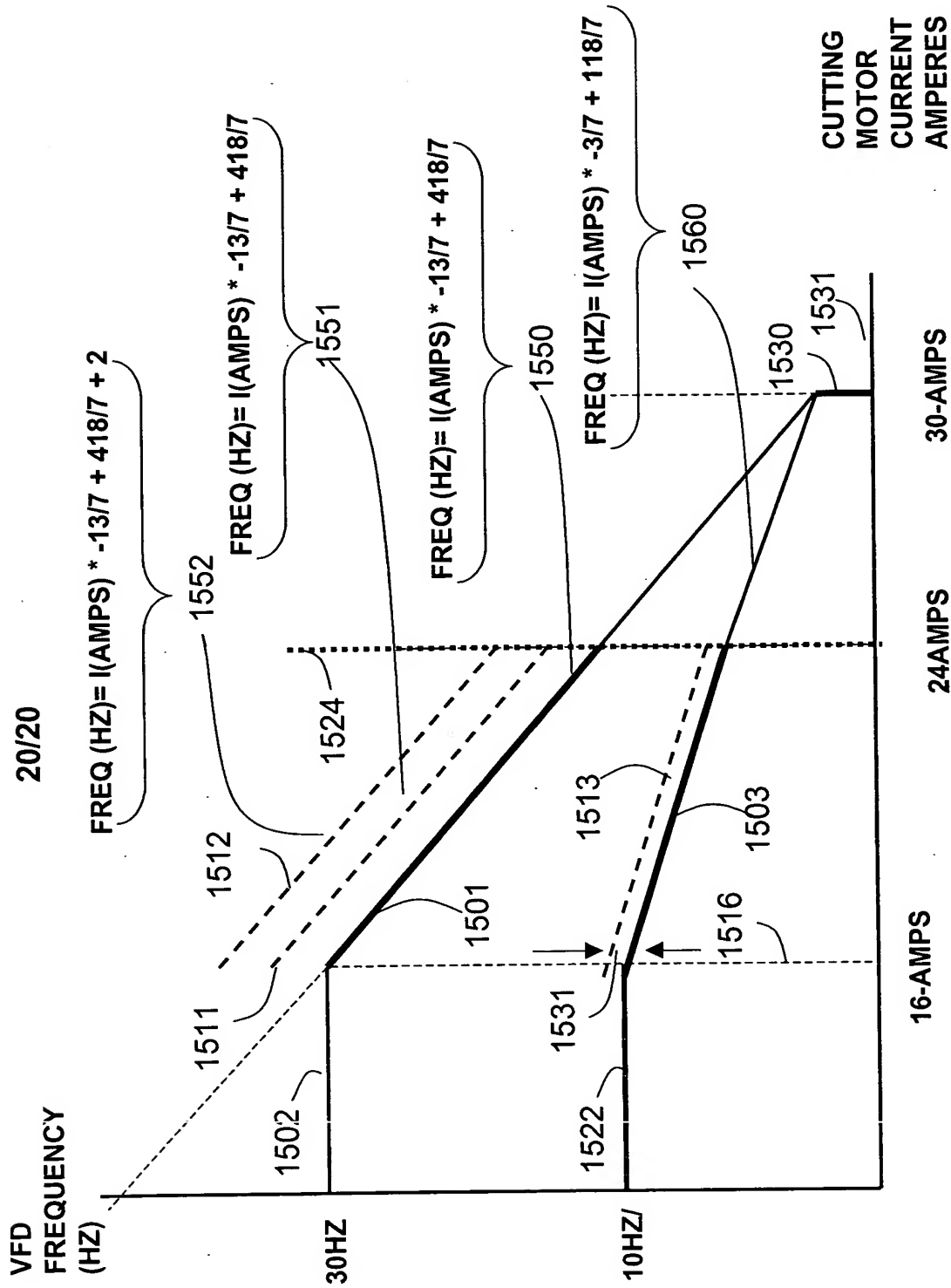


FIG. 13

1200



FIG. 14



BELT/FEEED SPEED VS MOTOR CURRENT

FIG.15